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| **No** | **Kerusakan** |
| 1 | Hasil *Seal* Kurang Bagus |
| 2 | Hasil Kode Botol Kurang Bagus |
| 3 | Produk Tidak Turun |

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| **No** | **Gejala** |
| 1 | Bocor *seal horizontal* atas |
| 2 | Bocor *seal horizontal* bawah |
| 3 | Bocor *Seal vertical* |
| 4 | Bocor *seal* t atas |
| 5 | Bocor *seal* t bawah |
| 6 | Botol keriput |
| 7 | Botol kembung |
| 8 | Botol berbintik |
| 9 | Kode botol tidak jelas |
| 10 | Print botol *error* |
| 11 | Poliron tersangkut di forming |
| 12 | *Drawdown slip* |
| 13 | *Shifter* tidak berputar |
| 14 | *Clousure* macet |
| 15 | *Fault valve sensor error* |
| 16 | *Pnematik clousure aus* |
| 17 | *Check weight* tidak berputar |
| 18 | *Conveyor incline* mati |
| 19 | *Belt conveyor* mati |
| 20 | *Check weiger error* |
| 21 | *Seal vertical crack* |
| 22 | Powder trap |